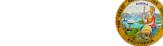
DEPARTMENT OF TRANSPORTATION

DIVISION OF ENGINEERING SERVICES Office of Structural Materials Quality Assurance and Source Inspection

Bay Area Branch 690 Walnut Ave.St. 150 Vallejo, CA 94592-1133 (707) 649-5453 (707) 649-5493



Contract #: 04-0120F4

Cty: SF/ALA Rte: 80 PM: 13.2/13.9

File #: 69.28

WELDING INSPECTION REPORT

Resident Engineer: Pursell, Gary **Report No:** WIR-009662 Address: 333 Burma Road **Date Inspected:** 09-Oct-2009

City: Oakland, CA 94607

OSM Arrival Time: 700 **Project Name:** SAS Superstructure **OSM Departure Time:** 1900 **Prime Contractor:** American Bridge/Fluor Enterprises, a JV

Contractor: Zhenhua Port Machinery Company, Ltd (ZPMC), Changxing Island **Location:** Shanghai, China

CWI Name: CWI Present: Yes Mr. Chen ying xin No **Inspected CWI report:** Yes N/A **Rod Oven in Use:** Yes No No N/A N/A **Electrode to specification:** Yes No Weld Procedures Followed: Yes No N/A N/A **Qualified Welders:** Yes No **Verified Joint Fit-up:** Yes No N/A N/A Yes No N/A **Approved Drawings:** Yes No **Approved WPS:** Yes No N/A **Delayed / Cancelled:**

34-0006 **Bridge No: Component:** Tower

Summary of Items Observed:

On this date Caltrans OSM Quality Assurance(QA) Inspector, Baskar Govindarajan, was present during the times noted above for observations relative to the work being performed.

Machining area

1. This QA inspector, Baskar Govindarajan, observed, ZPMC qualified welding personnel identified as 040723 perform FCAW welding on, rib plate inside 89 mtr. Elevation double diaphragms, East tower, lift 3, weld joint identified as ESD1-FBSA3-2 B/C-11, 12. ZPMC CWI Identified as Mr. Li hong fei . The welding parameters as measured using QC's calibrated instruments appeared to be in general compliance with WPS-B-T-2332-TC-P4-F.

2. This QA inspector, Baskar Govindarajan, observed, ZPMC qualified welding personnel identified as 052930 perform FCAW repair welding on, rib plate between stiffeners, inside 89 mtr. Elevation double diaphragms, south tower, lift 3, weld joint identified as SSTL3-1C/K-98. ZPMC CWI Identified as Mr. Wan wen zhong. The welding parameters as measured using QC's calibrated instruments appeared to be in general compliance with WPS-345-FCAW-2G (2F)-repair.

Bay -10

3. This QA inspector, Baskar Govindarajan, observed, ZPMC qualified welding personnel identified as 052493 perform SMAW welding on, Spare strut flange to web, Weld joint no. ND1-A 6002-18-8A. ZPMC CWI Identified as Mr. Chen ying xin. The welding parameters as measured using QC's calibrated instruments appeared to be in

WELDING INSPECTION REPORT

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general compliance with WPS-B-T-3212-TC-U5B-1.

Trial assembly area

4. This QA inspector, Baskar Govindarajan, observed, ZPMC qualified welding personnel identified as 067609 perform SMAW welding on, Doubler plate in Skin A to façade plate, East tower, lift 1. ZPMC CWI Identified as Mr. Wang xiao bing. The welding parameters as measured using QC's calibrated instruments appeared to be in general compliance with WPS-B-T-4114.

Unless otherwise noted, all work observed on this date appeared to generally comply with applicable contract documents.

Summary of Conversations:

No relevant conversations.

Comments

This report is for the purpose of determining conformance with the contract documents and is not for the purpose of making repair or fit for purpose recommendations. Should you require recommendations concerning repairs or remedial efforts please contact Serge, Sinevod - 134-8257-0045, who represents the Office of Structural Materials for your project.

Inspected By:	Baskar, Govindarajan	Quality Assurance Inspector
Reviewed By:	Clifford,William	QA Reviewer